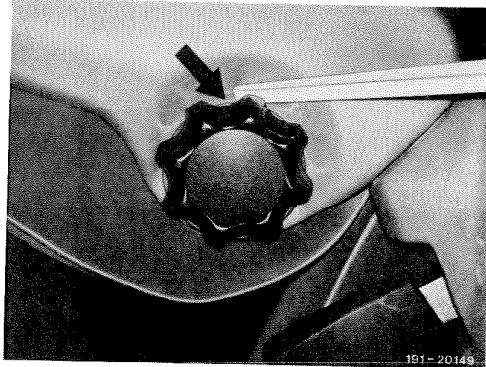


91-120 R and R reclining seat fittings

Removal

1 Remove driver's seat (91-100 or 91-110).

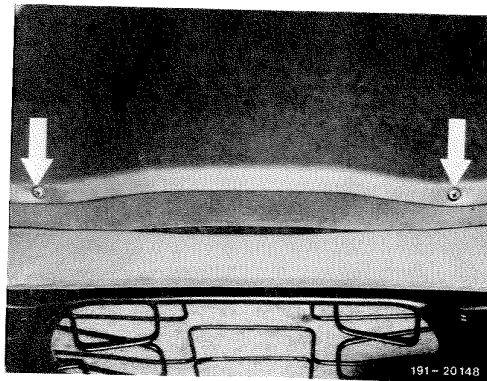
2 Push-off hand wheel by means of plastic wedge.



3 Unscrew sheet metal (self-tapping) screws on driver's seat backrest lining and pull out lining in downward direction.

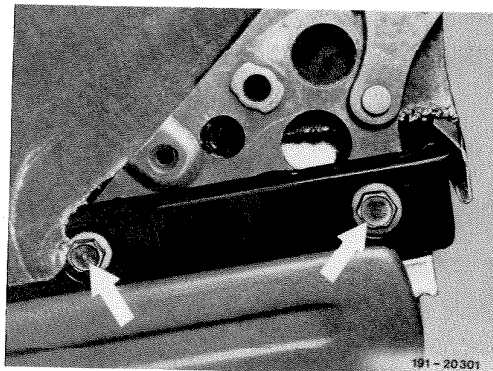
4 Push-off cover above reclining seat fittings at left or right.

5 Remove driver's seat backrest lining at left or right from backrest frame.



6 Unscrew screws on frame for driver's cushion at left or right.

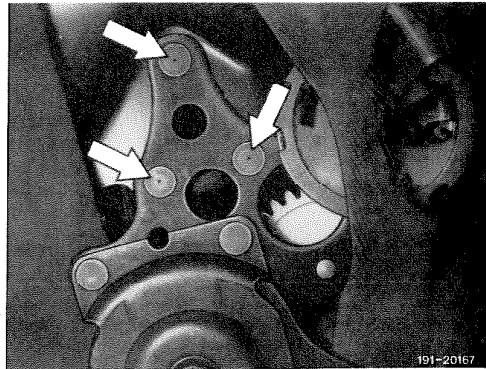
7 Remove driver's seat backrest.



91-120 R and R reclining seat fittings

8 Center-punch the three rivets on seat fittings at left or right and drill through with a 6 mm dia. drill. Then drill out rivet heads with a 10 mm drill.

9 Pull reclining seat fittings left or right from connecting shaft and put aside.

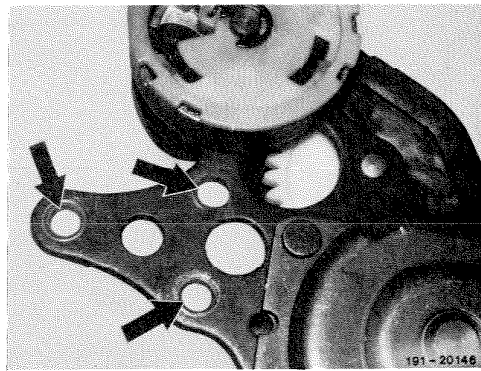


Installation

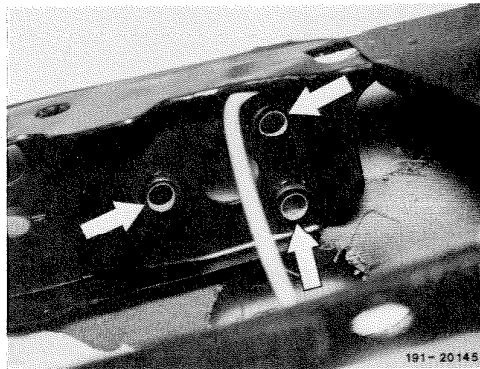
Note: The reclining seat fittings are made of hardened steel and can be drilled with a carbide-tipped drill only.

10 Drill existing holes for fastening rivets on new reclining seat fittings to 8.5 mm dia.

11 Drill pre-drilled holes on driver's seat backrest to 8.5 mm dia.



Note: The rivet heads welded to inside of driver's seat backrest need not be removed.



12 Screw driver's seat backrest to seat fittings by means of screws M 8 x 25, part No. 000933 008147, and nuts, part No. 000934 008010.

Note: When screwing-on nuts, use screw locking compound.

13 For further installation proceed vice versa.

